

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Inventor(s) : Noriaki ONODERA et al.  
Appln. Serial No. : 10/585,472  
Filed : July 6, 2006  
Entitled : RAIL MANUFACTURING METHOD  
Group Art Unit : 1793  
Examiner : Deborah Yee  
Confirmation No. : 5909

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**AMENDMENT AND RESPONSE TO FINAL OFFICE ACTION  
FILED WITH REQUEST FOR CONTINUED EXAMINATION**

EXAMINER:

In response to the Official Action dated June 11, 2009, Applicants respectfully request reconsideration of the above-identified application in light of the following amendments and remarks:

**In The Claims:**

Please amend claims 1, 7 and 8, and add new claims 13 and 14 as provided below in the associated claim listing on separate sheets: